



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5072386

D412-711-101
Job Sheet 176304-A



Part No: D412-711-101

Job Qty: 3 ea

Part Name: Replacement Vertical Reference Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 06-02-01 JLM IPP Rev. B. Manufacture in-house 10/06/28 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	QC	3 pcs		5/16/18	0.00	0.00	QC6		<i>[Signature]</i>
160	DC	3 pcs		5/16/18	0.00	0.00	DC		
170	Packaging	3 pcs		5/16/18	0.00	0.00	Packaging3-2		<i>Smb fg24B</i>
180	QC21-FG	3 Ea		5/16/18	0.00	0.00	QC21		

Part Op 150 - QC6- All purchased or subcontracted products
Descriptions: 160 - Photocopy blue file and create labels as per PPP D412-711-101 CHG002
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

DAS
21
9-28

MAY 23 2018

Job BOM

Job BOM records could not be found.

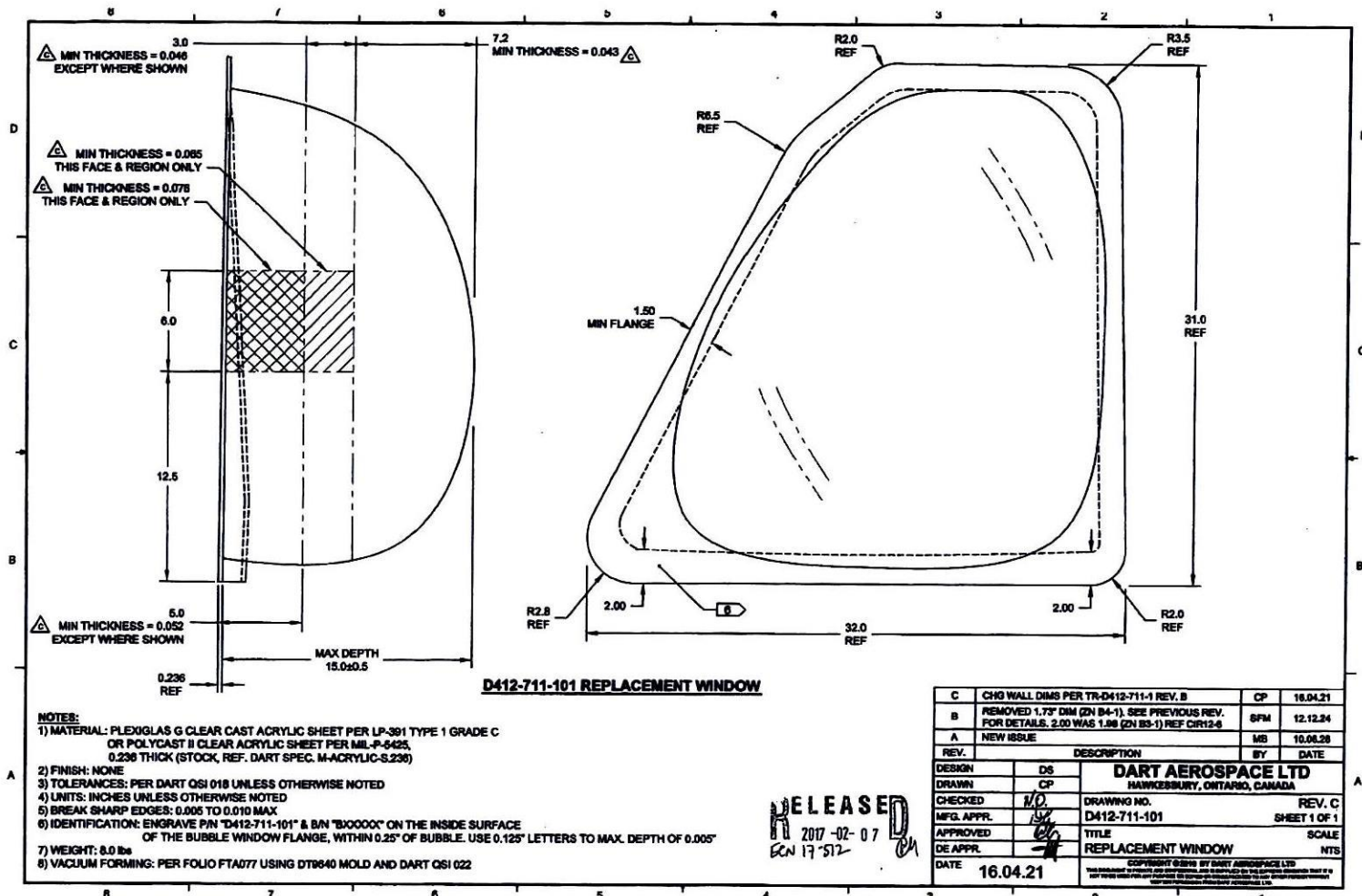
Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 5/18/18 9:21 AM Dart.Gagnon.Michelle



RELEASED
2017-02-07
SCN 17-512

C	CHG WALL DIMS PER TR-D412-711-1 REV. B	CP	16.04.21
B	REMOVED 1.75" DIM (ZN B4-1). SEE PREVIOUS REV. FOR DETAILS. 2.00 WAS 1.88 (ZN B3-1) REF CIR12-6	SFM	12.12.24
A	NEW ISSUE	MB	10.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	R/D	DRAWING NO.	REV. C
MFG. APPR.	SE	D412-711-101	SHEET 1 OF 1
APPROVED	SE	TITLE	SCALE
DE APPR.	SE	REPLACEMENT WINDOW	NTS
DATE	16.04.21	COPYRIGHT ©2016 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED OR DISCLOSED TO THE PUBLIC OR TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039663**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039663
PO Date: 4/20/18
Due Date: 5/11/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

E-MAILED
APR 19 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	5/11/18	4 pcs	0 pcs	4 pcs	\$300.00/pcs	\$1,200.00

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Line Item Note W/O : 176304

Grand Total: \$1,200.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
RL

Plex 4/20/18 8:55 AM dart.Lussier.Patrick

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39663 SO # 023191

Part #	<u>D412-711-101</u>	Qty.	<u>4</u>	Batch #	<u>-001</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>2 SHEETS</u>	Lot#	<u>0013406</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

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9-89

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MAY 14, 2018 C OF C # 069

Page: 1 of 1

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